

DESCRIPTION

ELECTROSTATIC SPRAYING DEVICE

TECHNICAL FIELD

The present invention relates to an electrostatic device for personal use, and more particularly to a device for spraying a liquid composition by means of an electrostatic force.

BACKGROUND OF THE INVENTION

WO 03/072263 discloses an electrostatic spraying device having a removable cartridge with a reservoir containing a volume of a liquid composition. The device includes a plunger pump that displaces the liquid out of the reservoir and a nozzle for dispensing the liquid. The nozzle is provided with an emitter electrode which applies a high voltage to the composition being supplied from the reservoir to the nozzle, i.e., electrostatically charge the particles of the liquid composition for spraying the composition by the electrostatic force. In that the liquid composition within the reservoir may be deteriorated upon seeing an electrical current therein, the device is so designed to keep fresh or avoid deterioration of the liquid composition remaining in the reservoir. For this purpose, a field electrode or shield is introduced to surround the reservoir so as to give the same electrical potential to the liquid composition advanced around the nozzle and the composition remaining in the reservoir, and therefore minimizing an undesired current flowing between these zones. Although this scheme of providing the field electrode around the reservoir is suitable for keeping the liquid composition intact, the field electrode itself adds a certain bulk and complexity to the removable cartridge. Consequently, when the cartridge is desired to be sufficiently compact to be easily carried with a person, the cartridge

is realized only at an expense of reducing a liquid holding capacity of the reservoir. Thus, there remains a need for making the cartridge as compact as possible, while enabling the cartridge or reservoir to hold a sufficient amount of the liquid composition without causing deterioration during use.

None of the existing art provides all of the advantages and benefits of the present invention.

SUMMARY OF THE INVENTION

The present invention is directed to an improved electrostatic spraying device which is capable of giving an increased liquid containing volume to a removable cartridge, yet keeping the cartridge as compact as possible for enhanced handling performance. The device in accordance with the present invention is configured to electrostatically charge and dispense the liquid composition from a supply to a point of dispense, and includes an actuator, a high voltage generator to provide a high voltage, a power source to activate the actuator and the high voltage generator, a reservoir to contain the supply of the liquid composition, and a dispensing unit. The dispensing unit is provided to spray the liquid composition, and includes a supplying means for supplying the liquid composition from the reservoir, which is mechanically connected to the actuator to be driven thereby. An emitter electrode is included in the dispensing unit to be electrically connected to the high voltage generator in order to electrostatically charge the liquid composition. Also included in the dispensing unit is a nozzle that is disposed at the point of dispense for spraying the liquid composition. The device further includes a field electrode connected to the high voltage generator so that the entire liquid composition is given more or less a

common electric potential. The reservoir is configured to provide a removable cartridge. One characterizing feature of the present invention resides in that the reservoir is at least partially made of deformable material such that the reservoir is capable of receiving pressure to deform and thus supply the liquid composition out of the reservoir. Thus, the reservoir can be designed into a simple and compact structure, thereby providing an increased liquid containing volume in relation to the bulk of the removable cartridge. The supplying means for supplying the liquid composition from the reservoir may provide positive pressure from outside the reservoir, or negative pressure within the reservoir. Means for providing positive pressure include, for example, pads for compressing the reservoir. Means for providing negative pressure include, for example, suction pumps provided in upstream relation with the reservoir. The field electrode may be provided within the material for making the reservoir, the pads for compressing the reservoir, or in the main body of the device surrounding the reservoir.

In one preferred embodiment, the supplying means is a suction pump having a drive element which is driven by the actuator to suck up the liquid composition from the reservoir to force it out of said nozzle.

In another preferred embodiment, the device includes a housing that carries the actuator, the high voltage generator, and the power source. The housing has a concavity for detachably receiving the reservoir. Preferably, the housing incorporates a motor which drives the actuator for operating the pump, and also incorporates a frame which mounts the motor as well as the high voltage generator. The frame divides an interior space of the housing into a front compartment and a rear compartment. The front compartment

accommodates the motor as well as the high voltage generator, while the rear compartment defines the concavity for receiving the reservoir. The housing includes a front shell and a rear shell. The front shell is fitted over the frame to define therebetween the front compartment. Likewise, the rear shell is fitted over the frame to define therebetween the rear compartment. Preferably, the reservoir is coupled to the dispensing unit and is cooperative therewith to define the cartridge. A positioning means is provided on the side of the housing to detachably engage the cartridge with the housing when the reservoir is placed into the concavity. When the cartridge is attached to the housing, the actuator is detachably engaged with a mechanism to activate the pump, and the emitter electrode is detachably in contact with a voltage terminal to receive the high voltage for electrostatic spraying the liquid composition. The positioning means may be realized by a mount formed at the upper end of the housing.

Preferably, the voltage terminal is located below an opening which is formed in the mount to permit the lower end of the emitter electrode to project through the opening for contact with the voltage terminal only when the dispensing unit rests on the mount. In other words, the voltage terminal bearing the high voltage can be kept away from an accidental contact with a human body for safety purpose.

Preferably, the suction pump is located on the side of the nozzle and outwardly of the reservoir or the concavity, enabling the reservoir to occupy the full space of the concavity with the attendant share of increased liquid containing volume.

A motor may be incorporated in the housing to drive the actuator for operating the pump, and is supported by the frame. The frame is configured to

divide the interior space of the housing into a front compartment and a rear compartment. The front compartment is provided to accommodate therein the motor as well as the high voltage generator, while the rear compartment defines the concavity for receiving the reservoir. With this arrangement, the concavity receiving the reservoir can be formed on one side of the housing free from the motor and the high voltage generator both of which are inherently bulky, and can be therefore designed into an optimum configuration in match with the capacity of the reservoir, which in turn enables to design the device combining aesthetic and functional appeal.

Considering that the high voltage generator includes a transformer which is inherently bulky and occupies much space, the device is advantageously designed to make the housing compact by arranging the transformer in stack with the motor within the front compartment. Further, a battery also relatively bulky may be accommodated within the front compartment for energizing the motor. Also for making the housing compact, the battery is arranged in a side-by-side relation with the motor in a direction perpendicular to a vertical axis of the housing and arranged in stack with the transformer along the vertical axis.

BRIEF DESCRIPTION OF THE DRAWINGS

While the specification concludes with claims particularly pointing out and distinctly claiming the invention, it is believed that the present invention will be better understood from the following description of preferred, nonlimiting embodiments and representations taken in conjunction with the accompanying drawings in which:

FIG. 1 is a perspective view of an electrostatic spraying device in accordance

with a preferred embodiment of the present invention;

FIG. 2 is a vertical section of the device of FIG. 1;

FIG. 3 is a front view of the device of FIG. 1;

FIG. 4 is a side view of the above device;

FIG. 5 is an exploded perspective view of the above device;

FIGS. 6 to 8 are respectively exploded perspective views of a removable cartridge utilized in the above device;

FIG. 9 is a perspective view of the cartridge of FIG. 8 as viewed from the bottom;

FIG. 10 is a bottom view of the cartridge of FIG. 9;

FIG. 11 is a sectional view of the dispensing unit;

FIG. 12 is a section take along line X-X of FIG. 11;

FIG. 13 is a perspective view of a main body housing of the device;

FIG. 14 is a perspective view of a metal plate forming a part of the dispensing unit;

FIG. 15 is a partial rear section showing an electrical connection between the dispensing unit and a voltage terminal provided on the side of the housing;

FIG. 16 is a partial vertical section showing the electrical connection between the dispensing unit and the voltage terminal;

FIG. 17 is an exploded perspective view of the housing of the device;

FIG. 18 is a perspective view of the device shown with a front shell of the housing removed;

FIG. 19 is an exploded perspective view illustrating a center frame of the housing, a motor and a high voltage generator mounted on the frame in accordance with the preferred embodiment of the present invention;

FIG. 20 is an exploded perspective view showing the motor and its associated

parts accommodated within the housing in accordance with the preferred embodiment of the present invention;

FIG. 21 is a perspective view of the above device with the inner cover removed;

FIG. 22 is a perspective view of the above device shown with the cartridge and an inner cover removed;

FIG. 23 is a vertical section of the device corresponding to FIG. 22;

FIG. 24 is an exploded perspective view of parts forming a field electrode and associated parts of the above device;

FIG. 25 is a perspective view of the above device with an outer cover attached;

FIG. 26 is a vertical section of the above device with the outer cover attached;

FIG. 27 is a plan view of the cartridge;

FIG. 28 is a front view of a fitment attached to a reservoir of the cartridge;

FIG. 29 is a cross section taken along line X-X of FIG. 28;

FIG. 30 is an exploded perspective view illustrating a switch, a selector, and associated parts of the device;

FIGS. 31A to 31C illustrate different positions of the selector, respectively;

FIGS. 32 and 33 are block diagrams respectively illustrating the operation of a spraying mode and a dripping mode given to the device; and

FIGS. 34A to 34C illustrate different positions of a switch for making an analogous function of the selector in accordance with another preferred embodiment of the present invention.

DETAILED DESCRIPTION OF THE INVENTION

Now referring to FIGS. 1 to 7, there is shown an electrostatic spraying device in accordance with a preferred embodiment of the present invention.

The device is configured into a self-contained portable structure that is compact enough to be easily carried with. The device is basically composed of a main body housing **10** and a removable cartridge **200** containing a volume of a liquid composition to be electrostatically sprayed according to a mechanism already disclosed in WO 01/12336, WO 01/12335, US 2001-0020653A, US 2001-0038047A, US 2001-0020652A, US 2001-0023902A, and WO 03/072263, incorporated herein by reference. The liquid composition utilized in the device include those disclosed in WO 03/072263, also incorporated herein by reference, i.e., an emulsion having conductive and insulating phases, although not limited thereto.

The housing **10** is dimensioned to be grasped by a user's hand and incorporates an electric motor **30**, a high voltage generator **40**, and a battery **50**, i.e., a power source for activating the motor and the high voltage generator **40**. The motor **30** actuates a dispensing unit **220** provided on the side of the cartridge **200** to dispense the liquid composition, while the high voltage generator **40** applies a high voltage of 1000 volts or more to the liquid composition being dispensed for electrically spraying the liquid composition on a user's . The housing **10** is formed with a concavity **12** for receiving a reservoir **210** of the cartridge **200** containing the liquid composition. In a preferred embodiment, an inner cover **20** is detachably fitted over the upper end of the housing **10** to hold therebetween the dispensing unit **220** of the cartridge **200**. In another preferred embodiment, an outer cover **26** is detachably fitted over the inner cover **20** to conceal therebehind the dispensing unit **220** for protection thereof when the device is not in use.

The cartridge **200** is preferably composed of the reservoir **210** and the

dispensing unit **220**. The reservoir **210** may be suitably made of a plastic material which is deformable according to the contents of the liquid composition. The reservoir **210** may be made by the same resilient material, or combination of a rigid material and resilient material. An example of commercially available material suitable for providing the reservoir is the laminated film of VM-PET (Vacuum Metalised Polyethylene Terephthalate) having a thickness of 12 microns and LLDPE (Linear Low Density Polyethylene) having a thickness of 60 microns. Commercially available films are GLAE by Toppan for VM-PET, and FCS by Tocoello for LLDPE. The reservoir may also be made of conductive material and being electrically connected to the high voltage generator so that the liquid composition therein is provided with more or less a common electric potential.

As best shown in FIGS. 6 to 9, in a preferred embodiment the dispensing unit **220** includes a pump **230** and a nozzle **240** which are integrated into a single structure. The pump **230** is a gear pump having a flat base **231** molded from a plastic material and formed with a plug **232** for detachable insertion into a fitment **212** secured to a mouth of the reservoir **210**. The pump **230** includes a metal plate **270** mounted in the base **231** of the molded plastic. The metal plate **270** is formed in its upper surface with a pump chamber receiving a pair of intermeshing gears **234**, an inflow channel **236** extending from within the plug **232** to the chamber, and an outflow channel **237** extending from the chamber to the nozzle **240**. The pump chamber as well as the channels **236** and **237** are sealed by an emitter electrode **250** secured between the base **231** and the nozzle **240**. The gears **234** are arranged to have their individual rotation axes extending perpendicular to the plane of the base **231**, realizing a flat pump structure

sufficient to be capable of being disposed between the reservoir **210** and the nozzle **240** only at a minimum extra dimension with respect to the height or length of the dispensing unit **220**. One of the gears **234** is coupled to a joint **238** projecting on the lower face of the base **231** for detachable driving connection with the motor **30** disposed within the housing **10**. As the gears are driven to rotate, the liquid composition is sucked up from the reservoir **210** through the inflow channel **236** and expelled through the outflow channel **237** to the nozzle **240**. Preferably, the nozzle **240** is molded from a compatible plastic material as the base **231** to have an internal nozzle pathway **242** extending from the bottom center to an apex **243**, as best shown in FIG. 2.

The emitter electrode **250** is disposed between the base **231** of the pump **230** and the bottom **241** of the nozzle **240** in order to apply the high voltage to and charge the liquid composition being dispensed through the nozzle **240**. In a preferred embodiment, the emitter electrode **250**, which is connected to receive the high voltage from the high voltage generator **40** in the housing **10**, includes a center antenna **251** and a coaxial cylinder **252**. The center antenna **251** extends into the nozzle pathway **242** to charge the liquid composition being dispensed in cooperation with the cylinder **252** that is provided to surround the nozzle pathway **242** to avoid the undesired corona discharging for suitable electrostatic spraying. The top end of the center antenna **251** is receded from the apex **243** of the nozzle **240** to give a sufficient insulation distance therebetween.

As best shown in FIGS. 13 to 16, the metal plate **270** is formed integrally with a pin **254** which projects through the base **231** for detachable electrical connection with a voltage terminal **176** provided on the side of the housing **10** to

relay the high voltage to the emitter electrode **250**. Turning back to FIGS. 6 and 7, the emitter electrode **250** also includes a flat bottom **253** that is placed over the base **231** to seal the pump. The flat bottom **253** and the metal plate **270** are cooperative to charge the liquid composition within the pump in order to avoid undesired current flow within the liquid composition in the pump which would otherwise cause deterioration of the liquid composition. As shown in FIGS. 11 and 12, the cylinder **252** is connected to the antenna **251** by a rim **255**. The rim **255** is formed with a plurality of slots **256** that communicate with the outflow channel **237** of the pump for passing the liquid composition from the pump to the nozzle pathway **242**.

As shown in FIG. 17, the housing **10** may be shaped into a generally flat disc, and thus basically composed of a center frame **100**, a front shell **120**, and a rear shell **140** all being molded from a dielectric plastic material and assembled together into a unitary structure to form a front compartment **130** and a rear compartment **150** on opposite faces of the frame **100**, respectively behind the front and rear shells. When taking such generally flat disc shape, the front compartment **130** accommodates therein the motor **30**, the battery **50**, and the high voltage generator **40** which are all supported on the frame **100**, while the rear compartment **150** constitutes the concavity **12** for receiving the reservoir **210**. The frame **100** is formed on its front face with individual sections **103**, **104**, and **105** respectively for mounting the motor **30**, the high voltage generator **40**, and the battery **50**, as shown in FIGS. 18 and 19. The motor **30** is received in the section **103** together with a gearbox **31**. The high voltage generator **40** is composed of a transformer **41** and various electric components mounted on a printed board **80**. The transformer **41** is packed into an insulated module fitted

in the section **104**. In that the transformer **41** occupies much more space than the motor **30** and battery **50**, the housing is designed to arrange the transformer **41**, the motor **30**, and the battery **50** in compact. That is, the transformer **41** is accommodated within the lower part of the front compartment, while the motor **30** and the battery **50** are accommodated within the upper part of the front compartment in side-by-side relation with each other such that the motor and the battery are arranged in stack with the transformer with respect to a vertical axis of the housing **10**. The section **105** receives, in addition to the battery **50**, a terminal fixture **52** having leads for electrical connection of the battery **50** to the motor **30** and the high voltage generator **40** through a power switch **60** and a control circuit formed on the printed board **80**. As shown in FIG. 20, the gearbox **31** includes a reduction gear set **32** through which the motor output is transmitted to an actuator **36** provided for detachable driving connection to the joint **238** of the pump **230** on the side of the cartridge **200**. Preferably, the actuator **36** is disposed immediately below a mount **110** formed at the upper end of the frame **100** and is accessible through an opening **112** in the mount **110**, as shown in FIGS. 22 and 23. The mount **110** is somewhat recessed for retaining the dispensing unit **220** thereon when the cartridge **200** is attached to the housing **10**. The mount **110** is cooperative with adjacent side walls **114** to define a positioning means for the cartridge. Preferably, a pair of hooks **108** is attached on the opposite sides of the frame **100** to constitute a positioning means for detachably holding the inner cover **20** on the housing **10**. The hook **108** has a release button **109** which releases the inner cover **20** upon being pressed. As seen in FIGS. 1 and 5, the inner cover **20** may have a flat top **21** formed with a center window **22** through which the nozzle **240** projects when the inner cover **20** is

placed over the top half of the housing **10** with the cartridge **200** attached to the housing **10**. The periphery of the window **22** constitutes a retainer ring that holds the flat nozzle bottom **241** on the mount **110** at the upper end of the housing **10**. As shown in FIG. 21, the front shell **120** is formed with a window **122** which communicates with the section **105** for replacement of the battery **50**. Thus, the battery **50** can be easily replaced by simply removing the inner cover **20** as well as a lid **124** of the window **122**. The lid **124** may be eliminated from the device for simplicity.

The rear compartment **150** may be accommodated with a field electrode which surrounds the reservoir **210** to give the same electrical potential to the liquid composition within the reservoir **210** and to the liquid composition within the dispensing unit **220** for keeping the entire liquid composition free from seeing the electric current which may deteriorate the liquid composition. Such deterioration is particularly seen in emulsion compositions and compositions having particles dispersed therein.

As best shown in FIGS. 23 and 24, in one embodiment, the field electrode **170** is composed of a first plate **171** and a second plate **172** both made of an electrically conductive metal and shaped to define therebetween the concavity **12** surrounding the entire area of the reservoir **210**. The plates **171** and **172** are electrically connected to each other at their peripheries, and are secured to the frame **100** and the rear shell **140**. In order to receive the high voltage, the plate **171** is formed to have a lug **174** which extends through the frame **100** for electrical connection with a terminal **44** of the high voltage generator **40**. The plate **171** is also formed with the voltage terminal **176** in the form of a spring catch for detachable connection with the pin **254** of the dispensing unit **220**, as

explained hereinabove.

It is noted in this connection that the metal plate **270** and the **250** of the dispensing unit **220** are electrically connected to the field electrode **170** and therefore act as additional field electrode covering the pump. Also, the metal plate **270** is formed with a metal tube **271** which is inserted into the plug **232** to charge the liquid composition within the plug, and therefore acts also as a further field electrode. Thus, the liquid composition is electrically charged along the entire path from the reservoir **210** to the nozzle **240**. Instead of using the metal tube **271**, it is equally possible to provide an extension which extends from at least one of the plates **171** and **172** and projects outwardly from the concavity to cover the plug **232** and the adjacent part of the dispensing unit.

In a preferred embodiment, when the outer cover **26** is fitted over the housing **10**, as shown in FIGS. 25 and 26, a sealing rubber **27** at the inner upper end of the outer cover **26** comes into contact with the nozzle **240**. The outer cover **26** is also formed with tabs **28** one of which conceals therebehind the power switch **60** to keep the device inoperative. Also, the outer cover **26** conceals the release buttons **109** therebehind to prevent accidental detachment of the inner cover from the housing **10**.

With reference to FIGS. 27 to 29, the cartridge **200** is again explained in details with respect to geometrical configuration of the reservoir **210**. One preferred embodiment of the reservoir as shown as **210** is made from a deformable plastic material into a flat bag which has a planar configuration of a segment of an approximate circle and has a mouth to which the fitment **212** is attached. The fitment **212** is molded from a plastic material to have a socket **214** for removably receiving the plug **232** of the dispensing unit **220**. In detail,

the reservoir **210** is shaped into the segment of circle defined between a chord and a circumference of an approximate circle greater than a circumference of a semicircle. The mouth or the fitment **212** is located at a center of the chord such that the distance from the mouth to any point of the circumference of the circle can be made approximately the same, providing smooth sucking up of the liquid composition from the reservoir and deforming according to the amount of liquid composition left in the reservoir, such that residue left in the end can be kept to a minimum.

Referring to FIG. 30, the power switch **60** preferably includes a switch knob **61** and a switch contact **62** disposed within a center cavity **126**. The switch knob **61** is held within the cavity **126** by means of a retainer ring **127** to be capable of being depressed against a spring bias, and energizes the motor **30** and the high voltage generator **40** upon being depressed. A light-emitting-diode (LED) **63** disposed in the cavity **126** is energized in response to the knob **61** being depressed to issue a light through a transparent cover **64** for indication of the operation.

In a preferred embodiment, the device also includes a selector **70** for selecting one of three modes, i.e., a lock mode for disabling the operation, a spraying mode for enabling the liquid composition to be electrostatically sprayed, and a dripping mode for enabling the liquid composition to be dispensed out of the nozzle without being electrostatically charged. The selector **70** includes a handle **71** which is rotatable around the ring **127** for selecting one of three positions, i.e., a lock position, a spraying position, and a dripping position, as shown in FIGS. 31A to 31C, respectively defining the above lock mode, the spraying mode, and the dripping mode. In the lock position of FIG. 31A, the

handle **71** has its portion engaged with the switch knob **61** to prohibit it from being pressed, thereby disabling the operating of the pump as well as the high voltage generator. The selector **70** also includes tact switches **72** and **73** which are arranged on the printed board **80** to be actuated selectively depending upon the position of the handle **71**. In the spraying mode of FIG. 31B, the tact switch **72** is activated such that the pump **230** and the high voltage generator **40** are simultaneously activated upon the switch knob **61** being pressed. In the dripping mode of FIG. 31C, the tact switch **73** is activated such that only the pump **230** is activated upon the switch knob **61** being pressed. Although not clearly seen in the figures, the device may further include an indicator showing which one of the dripping and spraying modes is selected for easy confirmation by the user. Such indicator is preferred to be disposed around the selector handle **71**.

The above operation will be explained also with reference to FIGS. 32 and 33. When the tact switch **72** is turned on by the selector handle **71**, the pressing of the knob **61** energizes a voltage source **81**, a motor controller **82** and at the same time an oscillator **83** for the transformer **41**, thereby activating the motor **30** to operate the pump **230**, while applying the high voltage to charge the liquid composition. When, on the other hand, the tact switch **73** is turned on by the selector handle **71**, the pressing of the knob **61** energizes the voltage source **81** and the motor controller **82** only for operating the pump without applying the high voltage to the liquid composition. Thus, the user can easily drip the liquid composition by simply manipulating the selector prior to initiating the electrostatic spraying, assuring enhanced convenience of handling the device. The voltage source **81**, the motor controller **82**, and the oscillator **83** are formed on the printed

board **80**. Further, the device includes an indicator for indicating which one of the spraying mode and dripping mode is activated. The indicator includes an LED controller **84**, an LED oscillator **85**, and a LED **86**. When the spraying mode is selected at the selector **70**, the LED controller **84** acts to turn on the LED **86**, as shown in FIG. 32, in response to the knob **61** being pressed. When, on the other hand, the dripping mode is selected at the selector **70**, the LED controller **84** drives the LED oscillator **85** to turn on and off the LED **86** intermittently, as shown in FIG. 33, in response to the knob **61** being pressed, thereby providing different visual confirmation to the user for easy distinction between the spraying mode and the dripping mode.

FIGS. 34A to 34C illustrate another scheme of selecting the dripping mode and the spraying mode. In this modification, a tact switch **74** of press-responsive type is cooperative with the switch knob **61A** to constitute the power switch added with the function of the selector. That is, the tact switch **74** gives three positions, i.e., an off position of FIG. 34A, a spray mode position of FIG. 34B, and a drip mode position of FIG. 34C. In the off position, the switch **74** is not actuated to disable the operation of the pump as well as the high voltage generator. When the knob **61A** is pressed to a small extent to correspondingly depress the switch **74**, the spraying mode is selected to energize the pump **230** as well as the high voltage generator **40** for making the electrostatic spraying of the liquid composition. Upon the knob **61A** being pressed to a further extent, the switch **74** is correspondingly depressed to select the dripping mode to activate only the pump **230** for dispensing the liquid composition without the electric charge. Thus, the user can easily select the mode by simply varying the pressure applied to the switch knob **61A**.

Alternatively, the dripping mode and the spraying mode may be assigned respectively to the depression of the small extent and to that of the further extent.

All documents cited in the detailed description of the Invention are, in relevant part, incorporated herein by reference; the citation of any document is not to be construed as an admission that it is prior art with respect to the present invention.

While particular embodiments of the present invention have been illustrated and described, it would be obvious to those skilled in the art that various other changes and modifications can be made without departing from the spirit and scope of the invention. It is therefore intended to cover in the appended claims all such changes and modifications that are within the scope of this invention.